Treadle Operated Peanut Thresher
ITDG Complete Technical Drawings #20

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Order of Assembling Furnr Thresher

A. Order lumber in accordance to the sizes called for in the plan.

B. Frame Assembly

1. Cut Pieces #1, #2, #3, #4, #5, #6, #7, #8A, #8B, #9, #10, #11, #12 as shown in the plan. Include notch on Pieces #6 and #7 and drill the holes as shown. On Piece #10 do not drill 7/8" hole yet.

2. Nail together Pieces #1, #2, #5, #6 and #8A. Then locate and drill holes.
   (a) After each joint has been drilled place the size of bolts called for in accordance to the hole diameter.
   (b) Prior to nailing each joint, check whether the assembled parts on step No. 2 are at right angles. It is suggested to use C-clamps to hold wood members in place before nailing them together.
   (c) The same is true on the assembly of Pieces #1, #3, #4, #7 and #8B.
   (d) Place the bolts for each joint.

3. Use temporary braces at top, back and front to place the above assembled pieces into vertical position.
   (a) Be sure that the assembled pieces are at right angles and perpendicular.
   (b) Nail Piece #12 and check whether the assembled parts on step No. 2 and No. 2C are at right angles.

4. Bolt Piece #9 to Pieces #8A and #8B.

5. Bolt Piece #10 to Piece #9.


7. Project upward the centreline of the 7/8" hole of Pieces #8A and #8B to Pieces #6 and #7. Be sure that the centres of the holes of Pieces #6 and #7 and Pieces #8A and #8B are perpendicular.

8. Place Pieces #28, #36, #37, #38, #39, #40 and #41 to Pieces #14 and #8A. Apply grease inside Piece #36. Before placing Piece #47 (a bicycle foot lever), cut Piece #47 as shown in sketch and join the unshaded area by bracing.

9. Establish the centre of the 7/8" holes on Piece #10, apply grease to Piece #34 and insert through Piece #8B until it meets Piece #10. Drill 7/8" hole in Piece #10. Continue same procedure for drilling hole in second Piece #10. Piece #34 should be aligned with Piece #28.
C. Power Transfer Assembly

1. Cut Piece #43A and #43B into the desired length and mark centres of holes with a punch. Drill the holes by cutting torch or by drill press.

2. Fit in Pieces #44 and #46 to Pieces #43A and #43B respectively by brazing. Be sure the above pieces are at right angles and with the desired clearance.

3. Insert Piece #49 through Piece #48, slip on Pieces #43B and #46 and continue pushing Piece #49 through Piece #10. Place Pieces #43A and #44 on end of Piece #49.

4. Check final locations of Pieces #43A, #43B and #46 with respect to Piece #49. When finally located, weld or braze the above pieces to Piece #49. To prevent Piece #10 from burning, remove the bolts temporarily and slide Piece #10 toward the centre.

D. Reel Assembly

1. Cut Piece #32 to the desired length and cut the points where it will be bent as shown in the detail. Use octagonal jig to form the reel and be sure that the two non-adjacent sides are at right angles. Bend it as shown.

2. Weld the joints.


4. Cut Piece #34. Fit it in the 7/8" hole on Piece #31. Use jig to insure perfect alignment. When located, weld Piece #31 to Piece #34.

5. Cut Piece #29A and make 7/8" hole. Remove corners so that they will not interfere with the bicycle chain.

6. Weld Piece #29A to Piece #29. See detail.

7. Fit the above pieces to Piece #34 as shown in the plan. Weld Piece #29A to Piece #34. Be sure Piece #29 is perpendicular to Piece #34.

8. Cut Pieces #40, #41, and #30 as shown in plan.

9. Drill 1/4" holes in Pieces #30, #40 and #41.

10. Locate centre of the sides of Piece #32 that are adjacent to Piece #31. At this centre, weld Piece #41 perpendicular to Piece #32.

11. Fit Piece #30 and bolt it to Pieces #41 and #41.
12. Fit one end of Piece #28 (with fixed cone) to both ends of Piece #34.

13. Weld the contact surface of Pieces #28 and #34.

14. Cut Piece #13 and drill the holes as shown.

15. Place the steel balls (Piece #37) by using grease.
   (a) Place the grease between frictional surfaces of Pieces #13 and #6, then Pieces #7 and #13.
   (b) Place Piece #39 (lock nut). 
   (c) Bolt Piece #13 to Pieces #6 and #7.
   (d) Fit chain.

E. Treadle Assembly
1. Cut Pieces #53, #54, #55, #56 and drill holes on Pieces #53 and #55.

2. Weld Piece #54 to Piece #53. Be sure these pieces are at right angles. Bolt Piece #53 to Piece #1.

3. Weld Piece #56 to Piece #53.

4. Cut Piece #51 (Pitman) as shown in the detail. Fit Pitman on Pieces #44 and #46.

5. Locate Piece #55 by aligning with Piece #51. When finally located, weld Piece #55 to Piece #54.
   (a) Be sure Piece #55 and Piece #54 are at right angles.
   (b) Check clearance of Piece #55.
   (c) Before welding Piece #55 to Piece #54, fit Piece #58 to hold on Piece #55.

F. Threshing Table Assembly
1. Drill holes on Piece #11.

2. Cut Piece #57 and nail it to Piece #11.

3. Cut Pieces #15 and #16 and nail at Pieces #8A and #8B. Drill holes on Piece #15.

4. Cut Piece #17 as shown.

G. Sidings
1. Cut Pieces #18, #19, #20, #21, #22 and #23 as shown in the plan and drill holes where they are needed.
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